



OWNER'S MANUAL



B2062L – 12" Table Saw



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GENERAL SAFETY INSTRUCTIONS

EXTREME CAUTION SHOULD BE USED IN OPERATING ALL POWER TOOLS. KNOW YOUR POWER TOOL, BE FAMILIAR WITH ITS OPERATION. READ THE OWNER'S MANUAL AND PRACTICE SAFE USAGE PROCEDURES AT ALL TIMES.

- ❑ **CONNECT** your machine **ONLY** to the matched and specified power source.
- ❑ **WEAR SAFETY GLASSES, RESPIRATORS, HEARING PROTECTION and SAFETY SHOES** when operating heavy machinery. **Always wear safety glasses.**
- ❑ **DO NOT** wear loose clothing or jewellery when operating machinery.
- ❑ **A Safe Environment is important.** Keep the area free of dust, dirt and other debris in the immediate vicinity of the machine.
- ❑ **BE ALERT!** Do Not Use prescription or other drugs that may affect your ability or judgement to safely use this machine.
- ❑ **DISCONNECT** the power source when changing drill bits, hollow chisels or making other adjustments or repairs.
- ❑ **NEVER** leave an operating tool unattended.
- ❑ **NEVER** reach over the table when the tool is in operation.
- ❑ **ALWAYS** keep blades, knives or bits sharp and properly aligned.
- ❑ **ALWAYS** keep all safety guards in place and ensure their proper function.
- ❑ **ALWAYS** use push sticks and featherboards to safely feed your work through the machine.
- ❑ **ALWAYS** make sure that any tools used for adjustments are removed before operating the machine.
- ❑ **ALWAYS** secure your work with the appropriate clamps or vises.
- ❑ **ALWAYS** keep bystanders safely away while operating machinery.
- ❑ **THINK SAFETY. WORK SAFELY.** Never attempt a procedure if it does not feel safe or comfortable.

B2062L 12” LEFT TILTING ARBOR TABLE SAW **SPECIFIC SAFETY INSTRUCTIONS**

- ❑ **NEVER** attempt to remove jammed cutoff pieces until the saw blade has come to a full stop.
- ❑ **NEVER** use a saw blade that has a.) Missing carbide teeth, b.) Loose teeth, c.) Chipped or broken teeth.
- ❑ **NEVER** stand directly in line with the saw blade when feeding stock into the saw.
- ❑ **NEVER** allow visitors or helpers to stand in line with the saw blade.
- ❑ **NEVER** allow anyone to “assist” you by holding your workpiece at the outfeed end.
- ❑ **NEVER** attempt to cut stock “freehand”, always use the rip fence or mitre gauge.
- ❑ **NEVER** use the Rip Fence and the Mitre Gauge together.
- ❑ **ALWAYS** make sure that the rip fence is properly squared to the saw blade to prevent kickback.
- ❑ **ALWAYS** make sure that your saw is in a stable position. Cutting heavy, long stock may alter the stability of the B2062L. In the event that this may occur, the saw should be firmly bolted to the floor.
- ❑ **ALWAYS** be sure that the mobile base wheels are firmly locked before turning the saw on.
- ❑ **ALWAYS** use an outfeed table or roller stand to support long pieces of stock.
- ❑ **ALWAYS** use a feather board and/or hold-downs to support your workpiece when necessary.
- ❑ **ALWAYS** turn the saw off in the event of a motor stall or blade jam before attempting to remove the stock.
- ❑ **ALWAYS** use only those accessories designed specifically for the B2062L Table Saw.

INTRODUCTION

As part of the growing line of Craftex woodworking equipment, we are proud to offer the B2062L, 12" Left Tilting Arbor Table Saw. The Craftex name guarantees Craft Excellence. By following the instructions and procedures laid out in this owner's manual, you will receive years of excellent service and satisfaction. The B2062L is a professional tool and like all power tools, proper care and safety procedures should be adhered to.

FEATURES

- ❑ 3 HP, Single Phase, 220 volt Motor.
- ❑ Blade Speed, 4,140 RPM's.
- ❑ Triple 'V' Belt Drive.
- ❑ Left Tilting Arbor.
- ❑ Precision Ground Cast Iron Main Table and Extensions.
- ❑ Overall Table Size, 30" x 48".
- ❑ Cast Iron Trunions with Sealed Ball Bearings.
- ❑ Magnetic Power Switch with Emergency Shut-off Button.
- ❑ Cast-iron Dado Table Insert.
- ❑ Extension Arbor Bolt, Nut and Washer for Dado Usage.
- ❑ 'T' Slot Miter Gauge.
- ❑ Two Push Sticks Included.
- ❑ Sloped Bottom Shelf to Direct Sawdust.
- ❑ 4" Dust Port for Dust Collection System.
- ❑ Built-in Mobile Base with Two Wheel Locks.
- ❑ 'T' Type, Heavy Duty Cam Lever Rip Fence.
- ❑ Magnifying Cursor Lens.
- ❑ 53" Ripping Capacity.
- ❑ Maximum Depth of Cut at 90 Degrees – 4".
- ❑ Maximum Depth of Cut at 45 Degrees – 2 5/8".
- ❑ Shipping Weight – 230 kg.

2 Year Warranty.



UNPACKING

Carefully remove all packing material and recycle where facilities exist. Safety glasses and work gloves should be used when doing this, as there may be very sharp nails, staples or screws that could cause personal injury.

Open all cartons and set the parts to one side being careful to see that all cartons are completely empty before discarding them.

Your B2062L table saw is shipped with a protective coating on most exposed cast-iron surfaces and this coating should be removed prior to assembly. Using a cloth and mineral spirits, wipe the surfaces clean. After the parts have dried, apply a coat of paste wax or Top Cote® and then buff dry. This will protect the surfaces from future corrosion.

The following illustrations show the contents supplied with the B2062L Table Saw.

The B2062L Tool Box and contents.



Cast-iron Dado Table Insert with Arbor Extension.

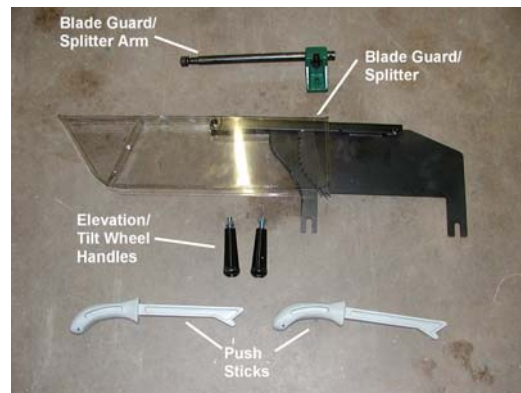


UNPACKING Continued

'T' Slot Mitre Gauge.



Blade Guard, Splitter and safety push sticks.



Other components included with the saw carton are 2- cast-iron Extension Tables, Rip Fence Rails and the Rip Fence.



ASSEMBLY

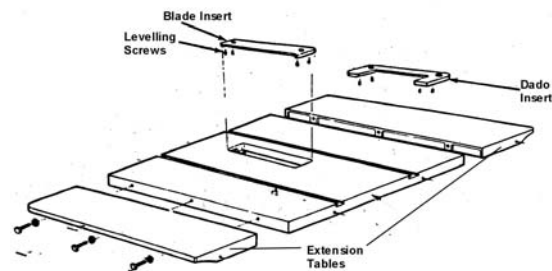
Your B2062L Table Saw is shipped in an almost fully assembled condition, the components remaining to be assembled are:

1. Cast-iron Extension Tables.
2. Blade Guard & Splitter.
3. Rip Fence Rails.
4. Rip Fence.
5. Hand Wheels

Place your table saw on a solid floor surface before proceeding with the assembly and be sure that the castors on the mobile base are locked.

Extension Tables

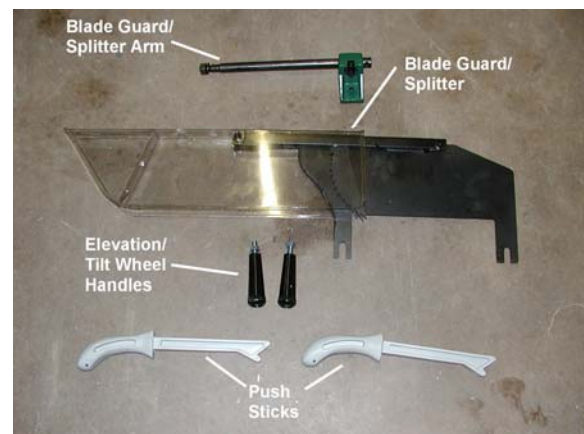
Assemble the cast-iron extension tables as shown in the illustration being sure that the tables are perfectly level with the main saw table. The assembly bolts will be found in the toolbox.



Blade Guard & Splitter

Install the blade guard bracket with the two socket head bolts and finger tighten only.

Insert the rod through the hole in the rear trunion and secure with a lock washer and nut.



ASSEMBLY Continued

The threads of the guard are machined on an eccentric. This allows for adjustment of the back of the blade guard. By rotating the support rod, the rod will move off centre, allowing for different positions. Alignment and final tightening of the support rod will occur when the blade guard is installed.

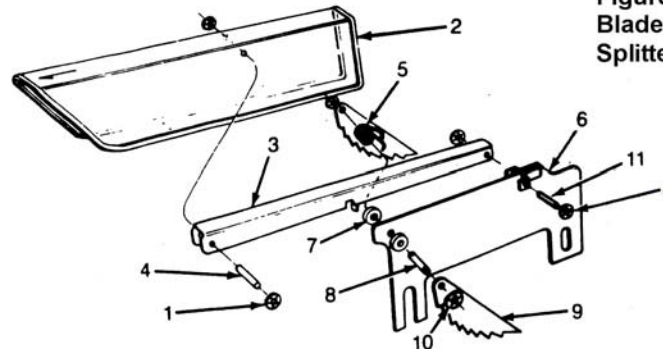


Figure 1,
Blade Guard &
Splitter Assembly

Installing the Blade Guard

1. Position the blade guard so that it points toward the front of the saw table.
2. Attach the front of the spreader to the front attachment bracket with a hex bolt and washer. Hand tighten and allow for adjustment.
3. Attach rear of spreader to rear guide bracket. Fasten with the attachments bolt and washer. Hand tighten and allow for further adjustment.
4. The blade guard is now attached but is not yet useable.



Important: Be sure that the blade guard and the anti-kickback pawls are spring loaded forcing them down to the table surface. Both the guard and the pawls should return to the table surface after being lifted.

Adjusting the Blade Guard

1. **Important: The spreader must *always* be in line with the saw blade and in the middle of the kerf made by the saw blade. Not doing so will interfere with the cut and cause unsafe guard operation.**
2. Raise the saw blade to its full height.
3. Adjust the tilt angle to 90 degrees and use a square to determine if the blade is in fact at 90 degrees. Lock the tilt wheel.
4. When adjusting the spreader, use a straight edge lengthwise to be sure that the spreader is trailing in the middle of the kerf. In addition, using a square, be sure that the spreader is perpendicular to the table.

ASSEMBLY Continued

5. Align the front of the spreader to the blade.
6. To adjust the height of the front of spreader loosen the front attachment bolt and position the spreader up or down. The height should be such as to allow the guard to contact the table surface.
7. Align the rear of the spreader by turning the support rod on its eccentric. Turning the rod will in effect move the rear bracket left or right. After spreader is lined up in the middle of the kerf, tighten the rod hex nut securely. Note; it may be necessary to lower or remove the saw blade to tighten the hex nut.
8. Adjust the angle (90 degrees) of the spreader to the table by loosening the hex bolt. Rotate the rod bracket until the spreader is perpendicular to the table.
9. Adjust the height of the rear of the spreader so that the top edge is parallel with the table by loosening the rear attachment bolt. When completed, tighten all nuts and bolts.
10. The blade guard should now be fully assembled and operational. However, before operating the saw be sure that all connections are secure and that the spreader is in the center of the saw kerf and that the guard and prawls automatically return to the table surface.

Arbor Extension

Install the arbor extension into the arbor. The arbor extension for standard 12" blades is 1" o.d. x 3" long.

Thread the arbor extension into the arbor by hand in a counter clockwise rotation. Secure the arbor extension by inserting an 8mm hex wrench into the socket at the outboard end of the extension and tighten.

The arbor itself is held in place with the included spanner wrench. Place the spanner on the inside blade flange with the two prongs on the spanner wrench inserted into the two holes in the flange. Seat the arbor extension firmly but do not over-tighten.

Reverse the above procedure for removal.

Blade Installation

Position your saw blade on the arbor extension so that the blade is flush against the inside of the arbor flange and with the teeth pointing towards the front of the saw. **BE SURE THAT THE TEETH OF THE BLADE ARE POINTING TOWARD THE FRONT OF THE SAW.**

Place the outside blade flange on the arbor with the hollow side against the blade. Secure the flange with the arbor nut and hand tighten. Tighten the arbor nut with the spanner wrench, the pins should be pointing outwards. If necessary, hold the arbor extension in place with the 8mm hex wrench.

ASSEMBLY Continued

Hand Wheels

The blade elevation and blade tilt hand wheels are installed at the factory. The handles for these wheels are simply threaded into the threaded holes provided.



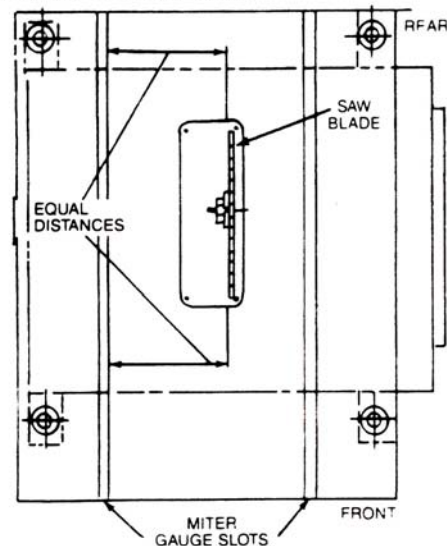
Blade Alignment

Your B2062L Craftex Table Saw is shipped from the factory with the saw table adjusted so that the mitre gauge slots are parallel to the saw blade. However, shipping and rough handling may have affected this alignment. It is suggested that this alignment be checked prior to operating the saw.

A simple method of checking this alignment is as follows;

- ❑ Clamp a dowel to the mitre gauge.
- ❑ Pick out a saw tooth on the front of the blade and set the dowel so that it is just touching the tooth. Mark the tooth with a felt marker.
- ❑ Hand rotate the saw blade so that the marked saw tooth is now at the back of the saw.
- ❑ Gauge this tooth with mitre gauge/dowel. If the tooth is in the same position relative to the mitre gauge, the table is parallel to the saw blade.
- ❑ In short, the miter slots **must** be parallel with the saw blade, therefore the distance between the same saw tooth in the front or the back must be equal.

ADJUSTMENT BOLTS (FIGURE 4) 10 mm - 15 x 30
Hex head capscrews and lockwashers



ASSEMBLY Continued

Adjusting the Saw Table for Parallel

Should an adjustment be necessary, proceed as follows:

1. Refer to the Schematic Diagram on page 25.
2. Loosen the 10mm hex head cap screws, which fasten the cast-iron table to the sheet metal cabinet.
3. Carefully, shift the table to a position where the saw blade is parallel to the mitre gauge slots.
4. The saw blade must also be centered within the table insert opening.
5. Tighten the 10mm hex head cap screws.

Installation of Table Inserts

- ❑ Be sure that the table inserts and receptor is clean and free of dust and wood chips.
- ❑ Lower the saw blade below the table surface.
- ❑ Place the standard insert into position with the cut out on the blade side.
- ❑ Use a straight edge to be sure that the top surface of the insert is flush with the tabletop.
- ❑ To make any adjustments turn the insert upside down and rotate the 6mm adjusting screws to lower or raise the insert.
- ❑ Be sure that the insert sits securely in its position.
- ❑ Repeat this procedure with the dado insert.
- ❑ Raise the blade fully to be certain of no interference from the inserts.\



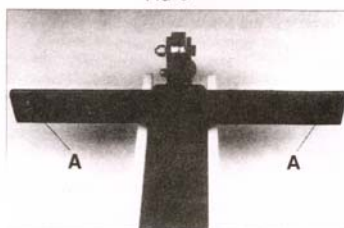
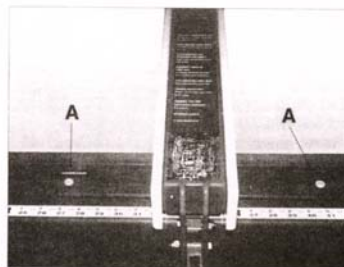
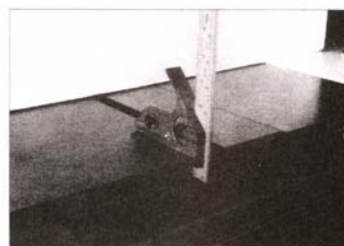
ASSEMBLY Continued

Rip Fence Assembly

The B2062L Tilting Arbor Saw is equipped with a precision “T” Type, Cam Lever Rip Fence incorporating a Micro-Adjustment and a Magnifying Cursor Lens.



- ❑ Install the front rail to the leading edge of the saw table using four pan-head screws and lock washers provided.
- ❑ Using a combination square, set the tail to 20mm. Use this along the tabletop so that the front rail is 20mm below it.
- ❑ Tighten all screws.
- ❑ Install the rear rail to the back edge of the saw table with the four hex screws and lock washers.
- ❑ Use a combination square and set the tail to 12mm. Use this along the back surface of the table so the back rail will be 12mm below the surface.
- ❑ Attach the guide rail to the front rail with six 16mm screws and lock washers.



Rip Fence Adjusting

- ❑ To adjust the fence so that it is level with the saw table, rotate one or both nylon screws to raise or lower the fence.
- ❑ The edge surfaces of the “T” rip fence must be perpendicular to the table surface. Use a square for verification of this and adjust the nylon screws accordingly.
- ❑ To adjust the fence so that it is parallel to the miter slot, remove the fence and adjust one or both of the setscrews in the “T”.

ASSEMBLY Continued

Measuring Scale Indicator Adjustments

- The measuring scale indicator in both inches and metric have been set at the factory and should not require adjustments. However, in the event that it does, do the following;
- Check to see that the '0' indicator is correct on the right side of the saw blade.
- Check to see that the '0' indicator is correct on the left side of the saw blade.
- Should these need adjustment, loosen the two round-head screws, remove the magnifying lens and move the cursor to indicate the '0' mark.

ELECTRICAL DIAGRAM & WIRING

Important:

The B2062L Magnetic Power Switch is already fully wired to the Junction Box.



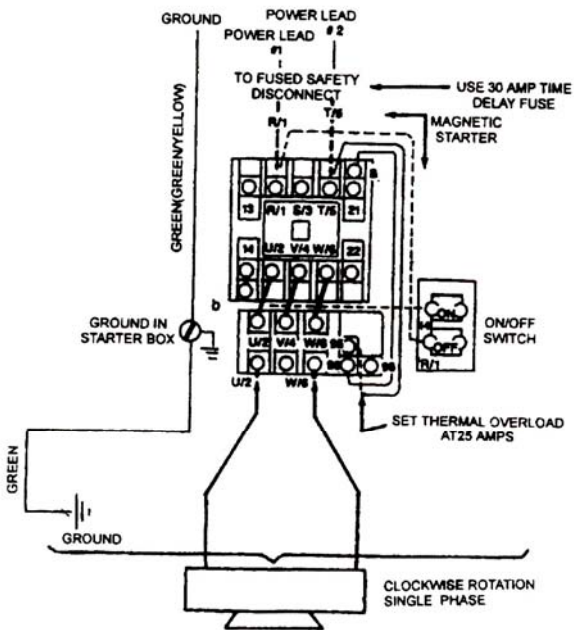
SINGLE PHASE WIRING

The motor to starter line cord is four conductors. The green conductor is ground while the other three are power conductors. Single-phase power uses only three of these conductors. The three used are green (green/yellow) for ground and any two of the remaining wires. The saw is already wired at the magnetic starter. The ground (green) is connected to the ground screw on the box. The black and the brown (red) leads are connected to terminals. These leads should be attached to terminals U/2 and W/6. The white (blue) lead is not used. Check the starter to be sure that the unused lead is white (blue). Once the unused lead is determined, take the motor end of the line cord and tape the unused (white) lead against the line cord jacket.

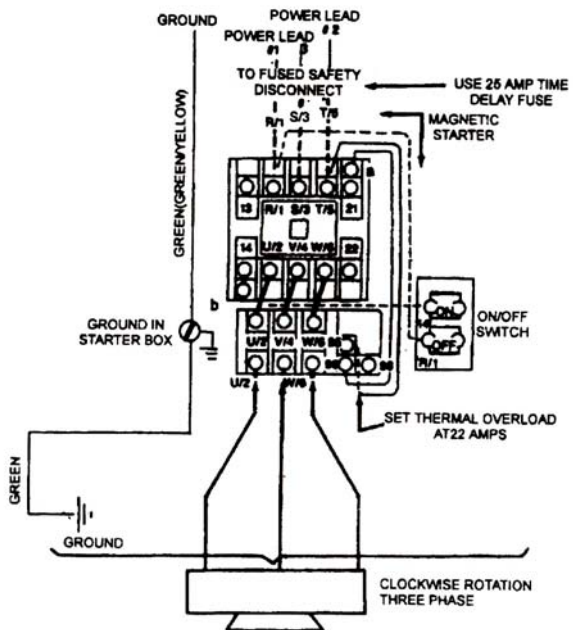
See the following electrical diagram for wiring the motor for clockwise rotation, single-phase operation.

ELECTRICAL DIAGRAM & WIRING

Wiring Diagram For Single Phase



Wiring Diagram For Three Phase



OPERATION

Always disconnect the tool from the power source before making any adjustments to the saw.

Blade Height Adjustment

- ❑ The blade height is controlled by the hand wheel on the front face of the B2062L saw.
- ❑ Loosen the lock knob; rotate it counter-clockwise approximately three turns.
- ❑ Turn hand wheel to desired blade height. Note: the blade should be raised with the Gullet at least 1/8" above the material being cut.
- ❑ Lock blade height into position by rotating lock knob clockwise. Do not over tighten.

Blade Tilt Adjustment

- ❑ The saw blade may be set at any angle between 90 and 45 degrees. There are positive stops at 90 and 45 degrees.
- ❑ Blade tilt is controlled by the hand wheel on the side of the saw cabinet and the tilt angle dial is located on the front face of the saw cabinet.
- ❑ Loosen the hand wheel lock knob and rotate the hand wheel until the desired angle is reached.
- ❑ Lock the hand wheel by rotating the lock knob. Do not over-tighten.

Mitre Gauge Adjustment

- ❑ The mitre gauge supplied with the B2062L table saw is equipped with individually adjustable index stops at 90 degrees and 45 degrees both left and right. Adjustment to these stops can be made by loosening the locking nut and tightening or loosening the three adjusting screws. Tighten the locking nut.
- ❑ The face of the mitre gauge has two holes for attaching an auxiliary face.
- ❑ The mitre gauge is a precision tool and is guided through either "T" slot (left or right) through the use of a roller guide mounted at the front of the mitre gauge bar.
- ❑ To more easily install the gauge, place the gauge into the slot at the back of the saw table and then pull it forward.
- ❑ To operate the mitre gauge, loosen the handle to move the gauge head to the desired angle. Stops are at 90 degrees and 45 degrees both left and right.
- ❑ To go beyond these stops, simply push down the gauge stop and tighten the handle at the desired angle.

MAINTENANCE

Before performing any maintenance be certain that the saw is disconnected from any power source.

* Clean off any preservative on the saw components with mineral spirits or varsol and wipe dry.

*Avoid getting any of the cleaning fluid on rubber parts as it may permanently damage them.

*Use a mild soap and warm water on plastic or rubber components.

*The unpainted surfaces (saw table top etc) should be protected with a coat of paste wax or Top Cote®. Apply the wax/cote and then buff dry.

*Regularly vacuum all sawdust from the saw's interior.

*Lubricate the trunion and worm gears with white grease on a regular basis.

*Vacuum the motor through the openings on a regular basis.

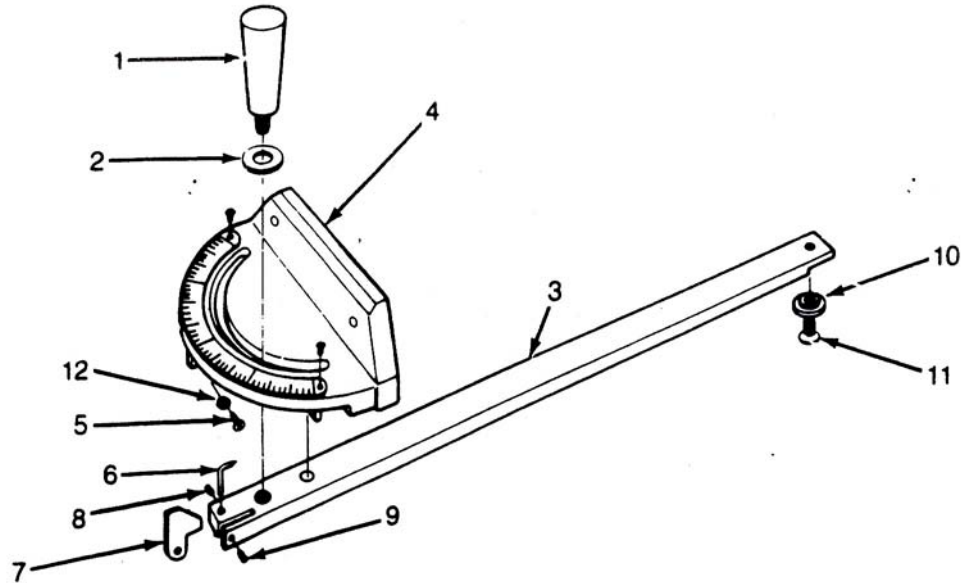
*Regularly lubricate all moving parts, internal bearing and wear surfaces.

*Check drive belts for wear on a regular basis and replace if they show signs of wear.

*Check that the blade guard and anti kickback pawls operate properly.

PARTS LIST & SCHEMATIC DRAWINGS

B2062L Mitre Gauge



Ref.	Description	Part No.	Quantity
1	Handle	1086.00	1
2	Washer, 10mm	1087.00	1
3	Bar	1088.00	1
4	Gauge	1089.00	1
5	Round Head Screw, 5mm - .80 x 20	1090.00	3
6	Indicator	1091.00	1
7	Mitre Gauge Stop	1092.00	1
8	Set Screw, 6mm – 1.0 x 6	0964.00	1
9	Set Screw, 6mm – 1.0 x 6	0964.00	1
10	Roller Guide	1093.00	1
11	Flat Head Screw, 6mm – 1.0 x 8	1095.00	1
12	Locking Nut, 5mm - .80	0985.00	3

PARTS LIST & SCHEMATIC DRAWINGS

Blade Guard Schematic

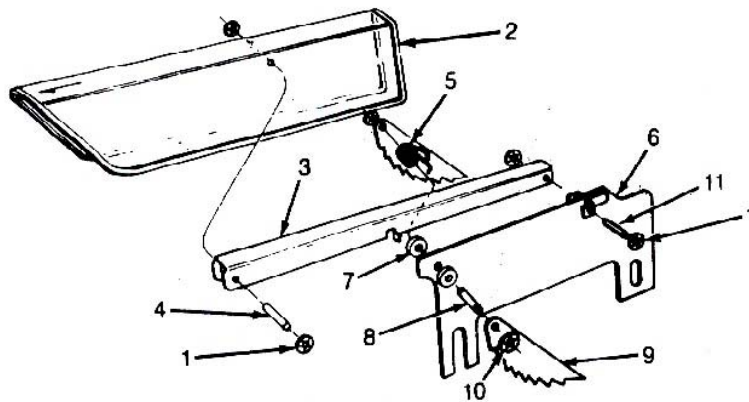
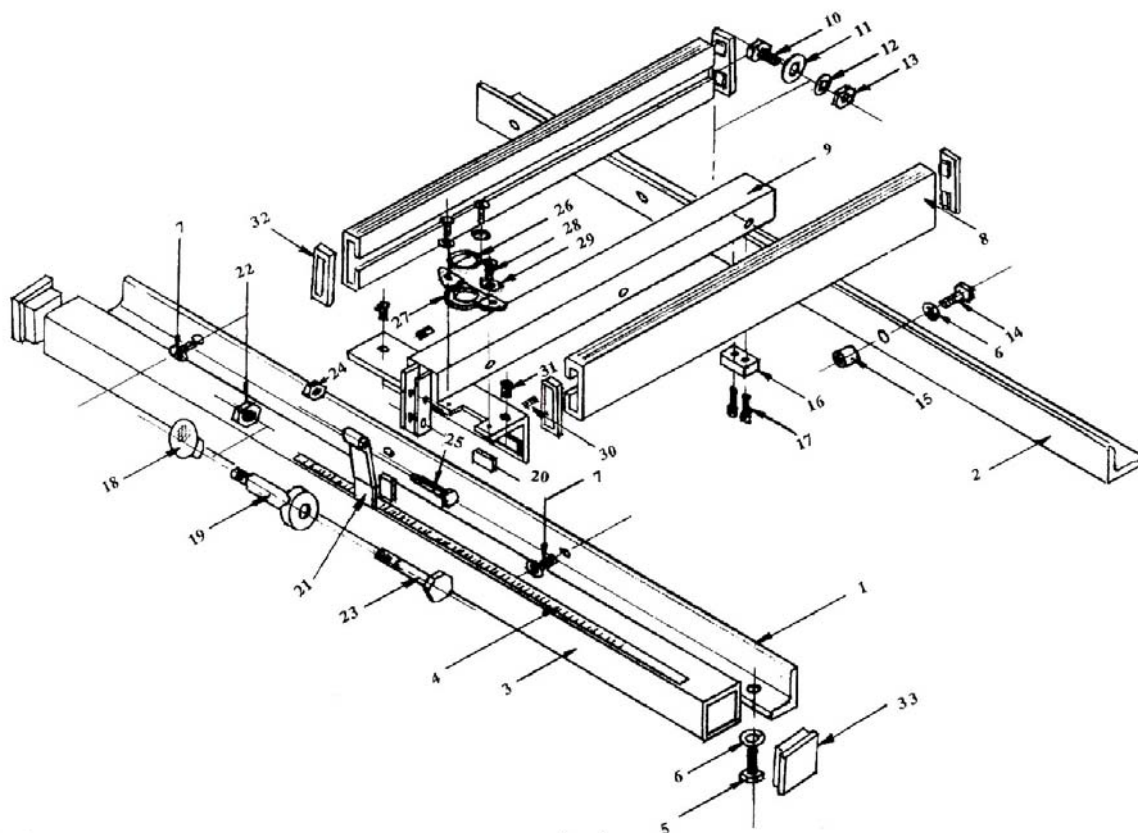


Figure 2 — Replacement Parts Illustration for Guard Assembly

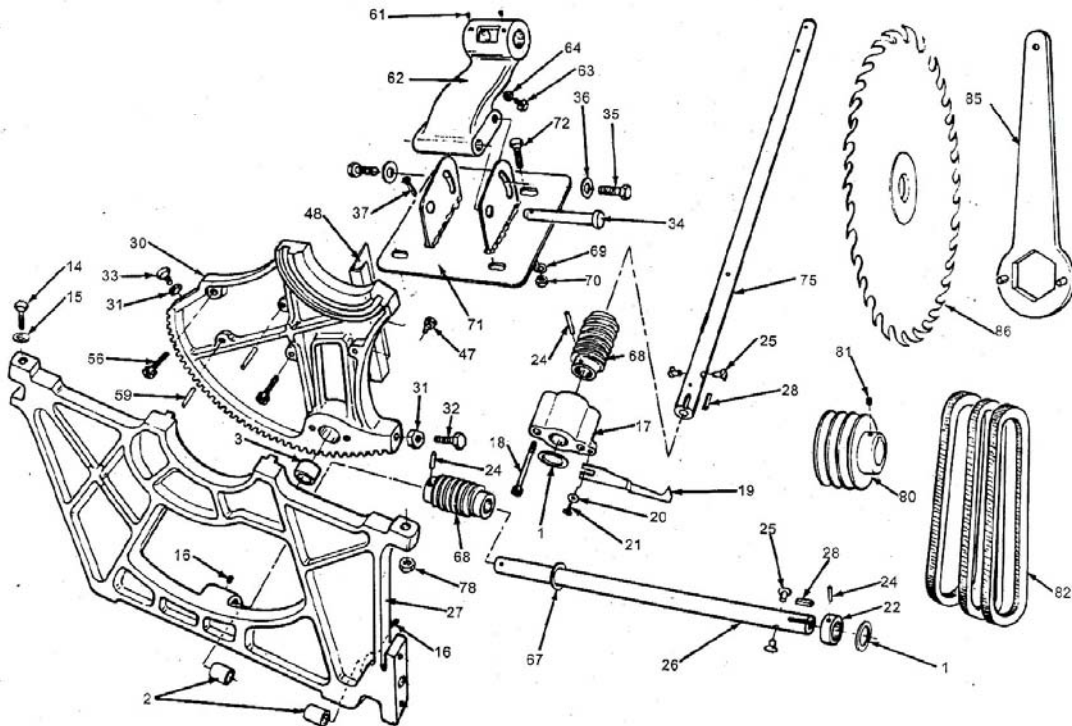
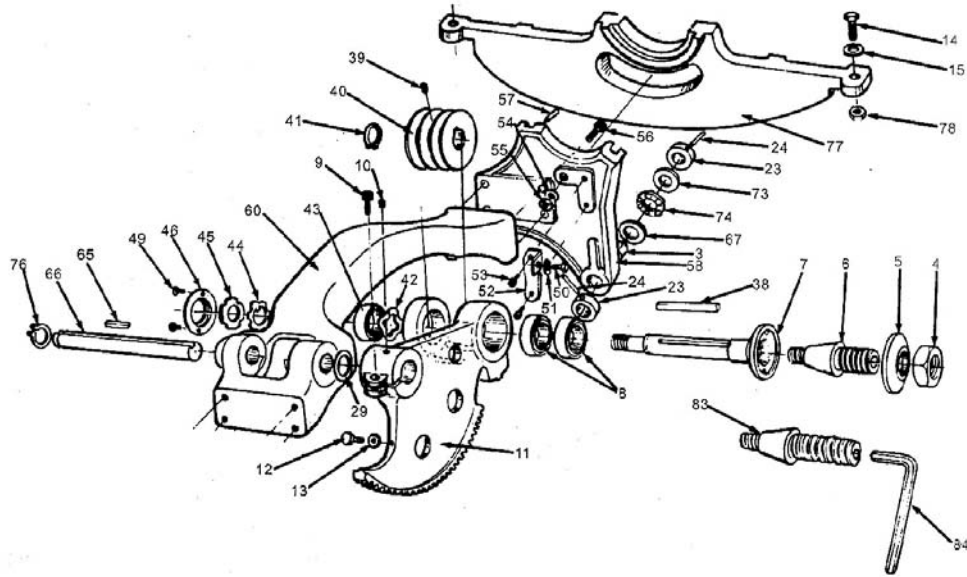
Ref. No.	Description	Part No.	Quantity
1	Push Nut	1069.00	4
2	Clear Blade Guard	1070.00	1
3	Guard Support	1071.00	1
4	Pin	1072.00	1
5	Spring	1073.00	1
6	Spreader	1074.00	1
7	Spacer	1075.00	2
8	Pin	1076.00	1
9	Anti-kickback Pawl	1077.00	2
10	Snap Ring	1078.00	2
11	Pin	1079.00	1

FENCE SCHEMATIC & PARTS LIST



Ref No.	Description	Part No.	Qty.	Ref. No.	Description	Part No.	Qty.
1	Front Rail	2001.00	1	18	Lock Knob	2011.00	1
2	Rear Rail	2002.00	1	19	Cam Lever	2012.00	1
3	Guide Rail	2003.00	1	20	Pad	2013.00	3
4	Measure Scale	2004.00	1	21	Clamp Shoe	2014.00	1
5	Hex Screw M8x16mm	2219.00	6	22	Lock Nut	2211.00	1
6	Lock Washer	0978.00	10	23	Hex Head Bolt 3/8" x 1 3/4"	2212.00	1
7	Pan Head Screw M8 x 16mm	2005.00	3	24	Lock Nut	2213.00	1
8	Fence	2006.00	1	25	Hex Bolt M6 x 45mm	2214.00	1
9	Fence Brkt Body	2007.00	1	26	Lens	2015.00	1
10	Hex Head Screw M10 x 30mm	2221.00	3	27	Lens Bracket	2016.00	1
11	Washer	2223.00	6	28	Hex Screw M5 x 8mm	1212.00	3
12	Lock Washer	0963.00	6	29	Washer	2215.00	3
13	Hex Nut	1016.00	6	30	Setscrew, M8 x 12mm	2216.00	2
14	Hex Head Screw M8 x 30mm	2221.00	3	31	Plastic Screw	2017,00	2
15	Spacer	2009.00	4	32	Fence End Cover	2018.00	4
16	Plastic Pad	2010.00	1	33	Rail End Cover	2019.00	2
17	Socket Head Screw M5 x 15mm	2222.00	2	**	Allen Wrench	2217.00	1
				**	Allen Wrench	2218.00	1

MAIN MECHANISM SCHEMATIC



MAIN MECHANISM PARTS LIST

Ref. No	Description	Part No.	Qty.
1	Washer	0950.00	2
2	Bushing	0951.00	2
3	Bushing	0951.00	2
4	Arbor Nut 1" I.D.	0952.00	1
5	Blade Flange 1" I.D.	0953.00	1
6	Arbor Extension for 1" O.D. Blade	0954.00	1
7	Arbor	0955.00	1
8	Bearing	0956.00	2
9	Socket Head Bolt – 1.25 x 25	0957.00	1
10	Setscrew – 8mm – 1.25 x 8	0958.00	1
11	Arbor Bracket	0959.00	1
12	Hex Bolt – 6mm – 1.0 x 12	0960.00	1
13	Hex Nut – 6mm – 1.0	0961.00	1
14	Hex Bolt – 10mm – 1.5 x 35	0962.00	4
15	Lock Washer – 10mm	0963.00	4
16	Setscrew, 6mm – 1.0 x 6	0964.00	2
17	Indicator Bracket	0965.00	1
18	Socket Head Bolt – 5mm - .80 x 75	0966.00	2
19	Indicator	0967.00	1
20	Washer – 5mm	0968.00	1
21	Round Head Screw – 5mm - .80 x 8	0969.00	1
22	Collar	0970.00	1
23	Collar	0970.00	2
24	Roll Pin	0971.00	5
25	Limit Stud	0972.00	4
26	Tilt Adjustment Shaft	0973.00	1
27	Front Trunion Bracket	0974.00	1
28	Key, 5mm x 5mm x .25	0975.00	2
29	Washer	0976.00	1
30	Front Trunion	0977.00	1
31	Hex Nut, 8mm – 1.25	0978.00	2
32	Hex Bolt 8mm – 1.25 x 35	0970.00	1
33	Hex Bolt 8mm – 1.25 x 35	0979.00	1
34	Pivot Shaft	0980.00	1
35	Hex Bolt 12mm – 1.75 x 15	0981.00	2
36	Washer 12mm	0982.00	2
37	Cotter Pin	0983.00	1
38	Key, 5mm x 5mm x 45	0984.00	1
39	Setscrew, 8mm – 1.25 x 8	0985.00	1
40	Drive Pulley	0986.00	1
41	Snap Ring R22	0987.00	1
42	Bearing Washer	0988.00	1
43	Bearing	0989.00	1
44	Washer	0990.00	1
45	Locking Nut, 20mm	0991.00	1
46	Cover	0992.00	1
47	Socket Head Bolt, 6mm – 1.0 x 12	0993.00	2
48	Dust Collector	0994.00	1
49	Round Head Screw, 5mm - .80 x 8	0969.00	3
50	Hex head Bolt, 8mm – 1.25 x 12	0996.00	1

51	Washer, 8mm	0997.00	1
52	Front Support Bracket	0998.00	1
53	Socket Head Bolt, 6mm – 1.0 x 12	0963.00	2
54	Lock Washer, 12mm	1000.00	1
55	Hex Nut, 12mm – 1.75	1001.00	1
56	Socket Head Bolt, 10mm – 1.5 x 25	1002.00	4
57	Pin	1003.00	2
58	Rear Trunion Bracket	1004.00	1
59	Pin	1005.00	2
60	Arm	1006.00	1
61	Setscrew, 6mm – 1.0 x 6	0964.00	2
62	Motor Mount Support	1008.00	1
63	Hex head Bolt, 8mm – 1.25 x 35	0979.00	1
64	Hex head Nut, 8mm – 1.25	0978.00	1
65	Key, 5mm x 5mm x75mm	1011.00	1
66	Shaft	1012.00	1
67	Washer	1013.00	2
68	Worm Gear	1014.00	2
69	Lack Washer, 10mm	0963.00	4
70	Hex Nut 10mm	1016.00	4
71	Motor Mount Plate	1017.00	1
72	Hex Head Bolt, 10mm – 1.5	1018.00	4
73	Bearing Dust Deflector	1019.00	1
74	Thrust bearing #51104	1020.00	1
75	Height Adj. Shaft	1021.00	1
76	Snap Ring R28	1022.00	1
77	Rear Trunion Bracket	1023.00	1
78	Hex Nut, 10mm	1016.00	4
80	Motor Pulley	1026.00	1
81	Setscrew, 8mm – 1.25 x 8	0889.00	1
82	'V' Belt	4LZ90	3
83	Arbor Extension	1028.00	1
84	Setscrew Wrench, 8mm	0889.00	1
85	Spanner Wrench	1032.00	1
86	Blade	1036.00	1
**	Setscrew Wrench, 5mm	0150.00	1
**	Setscrew Wrench 3mm	0149.00	1
**	Spanner 12 x 14 Wrench	1034.00	1
**	Spanner 17 x 19 Wrench	1035.00	1
	**Not Shown		

TABLE & BASE ASSEMBLY SCHEMATIC DRAWING

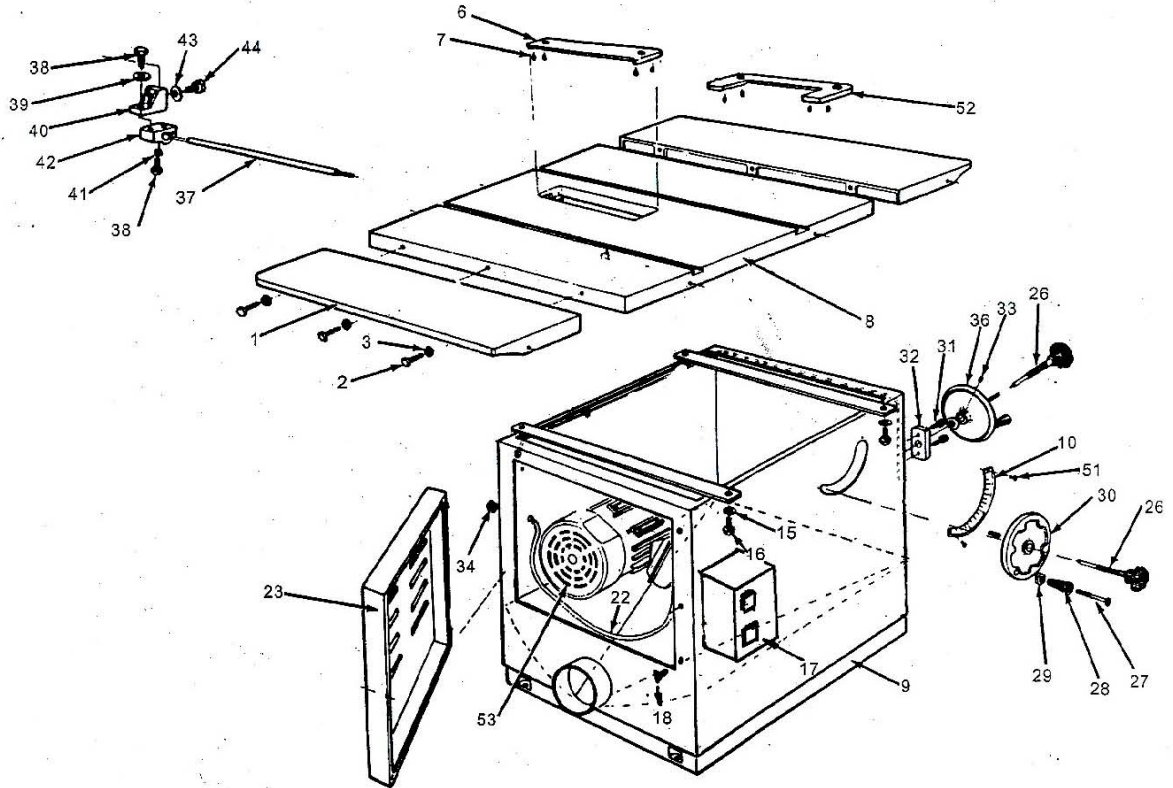


TABLE & BASE ASSEMBLY PARTS LIST

REF. NO.	DESCRIPTION	Part No.	Qty.
1	Extension Table	1037.00	2
2	Hex Head Bolt, 10mm – 1.5 x 35	0962.00	6
3	Lock Washer, 10mm	0963.00	6
6	Blade Insert	1042.00	1
7	Setscrew, 6mm – 1.0 x 8	1043.00	4
8	Table	1044.00	1
9	Base	1045.00	1
10	Indicator Plate	1046.00	1
11	Round Head Screw, 4mm - .60 x 25	1047.00	2
13	Nut, 4mm –60	1049.00	2
15	Lock Washer, 10mm	0963.00	4
16	Hex Bolt, 10mm – 1.5 x 30	1051.00	4
17	Magnetic Switch	1052.00	1
18	Round head Screw, 5mm - .80 x 8	0969.00	2
19	Lock Nut, 5mm – 80	1053.00	2
22	Line Cord (Switch to Motor)	1055.00	1
23	Door	1056.00	1
26	Locking Knob	1059.00	2
27	Screw	1060.00	2
28	Crank Handle	1061.00	2
29	Hex Nut	1062.00	2
30	Hand Wheel (tilt)	1063.00	1
31	Socket Head Bolt, 8mm – 1.25 x 20	1063.00	2
32	Shield Plate	1065.00	1
33	Setscrew, 6mm – 1.0 x 6	0964.00	2
34	Grommet	1066.00	1
35	Lock Washer, 4mm	1067.00	2
36	Hand Wheel (Height)	1063.00	1
37	Guard Support Rod	1080.00	1
38	Hex Head Bolt, 8mm – 1.25 x 25	1081.00	2
39	Washer, 8mm	0997.00	1
40	Rear Spreader Support (Upper)	1083.00	1
41	Lock Washer 8mm	1084.00	1
42	Rear Spreader Support (Lower)	1085.00	1
43	Washer, 8mm	0997.00	1
44	Hex head Bolt, 8mm – 1.25 x 12	0996.00	1
51	Screw	1010.00	2
52	Dado Insert	0999.00	1
53	Motor	6K146	1



WARRANTY

CRAFTEX 2 YEAR WARRANTY

Craftex warrants every product to be free from defects in materials and agrees to correct such defects where applicable. This warranty covers **two years** for parts and 90 days for labour (unless specified otherwise), to the original purchaser from the date of purchase but does not apply to malfunctions arising directly or indirectly from misuse, abuse, improper installation or assembly, negligence, accidents, repairs or alterations or lack of maintenance.

Proof of purchase is necessary.

All warranty claims are subject to inspection of such products or part thereof and Craftex reserves the right to inspect any returned item before a refund or replacement may be issued.

This warranty shall not apply to consumable products such as blades, bits, belts, cutters, chisels, punches etceteras. Craftex shall in no event be liable for injuries, accidental or otherwise, death to persons or damage to property or for incidental contingent, special or consequential damages arising from the use of our products.

RETURNS, REPAIRS AND REPLACEMENTS

To return, repair, or replace a Craftex product, you must visit the appropriate Busy Bee Tools showroom. Craftex is a brand of equipment that is exclusive to Busy Bee Tools.

For replacement parts directly from Busy Bee Tools, for this machine, please call 1-800-461-BUSY(2879), and have your credit card and part number handy.

- All returned merchandise will be subject to a minimum charge of 15% for re-stocking and handling with the following qualifications.
- Returns must be pre-authorized by us in writing.
- **We do not accept collect shipments.**
- Items returned for warranty purposes must be insured and shipped pre-paid to the nearest warehouse.
- Returns must be accompanied with a copy of your original invoice as proof of purchase. Returns must be in an unused condition and shipped in their original packaging a letter explaining your reason for the return. Incurred shipping and handling charges are not refundable.
- Busy Bee will repair or replace the item at our discretion and subject to our inspection.
- Repaired or replaced items will be returned to you pre-paid by our choice of carriers.
- Busy Bee reserves the right to refuse reimbursement or repairs or replacement if a third party without our prior authorization has carried out repairs to the item.
- Repairs made by Busy Bee are warranted for 30 days on parts and labour.
- Any unforeseen repair charges will be reported to you for acceptance prior to making the repairs.
- The Busy Bee Parts & Service Departments are fully equipped to do repairs on all products purchased from us with the exception of some products that require the return to their authorized repair depots. A Busy Bee representative will provide you with the necessary information to have this done.
- For faster service it is advisable to contact the nearest Busy Bee location for parts availability prior to bringing your product in for repairs.



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We have been serving the Canadian woodworking and metalworking industry for over 28 proud years. We stand behind our machines. If you have any questions, comments, or concerns, please call or write to our head office or call toll free at 1-800-461-BUSY.

Email us at busybee@busybeetools.com or contact us through our web site at



